



IRF SAFER ROADS BY DESIGN®



XVI ARGENTINE CONGRESS OF ROAD
ADMINISTRATION AND TRAFFIC
7° EXPOVIAL ARGENTINA



OCTOBER 22nd to 26th, 2012

IX INTERNATIONAL CONGRESS OF ITS
XXXVII ASPHALT MEETING
INTERNATIONAL SEMINAR ON CONCRETE PAVEMENT

XXXVII
REUNIÓN DEL
ASFALTO



COMPLEJO FERIAI CÓRDOBA - CITY OF CÓRDOBA- ARGENTINA



TRANSPORT CHALLENGES FACING GROWTH





IRF SAFER ROADS BY DESIGN®



**THE ABC'S OF TMAS
OCTOBER, 2012
CORDOBA, ARGENTINA**

TMAAs can make almost any work truck safer

Some are bigger challenges than others!







TMAS



CAN PREVENT THIS CARNAGE



WHY?



WHY?



Crashlab
THE CRASH EXPERIMENTAL

RUBBER TROUGH
80KPH - REAR IMPACT

03 MAY 2000

B00020



Crashlab
THE SAFE SOLUTION
RUBBER TROUGH
80KPH - REAR IMPACT
03 MAY 2000
B00020

Crashlab
THE SAFE SOLUTION
RUBBER TROUGH
80KPH - REAR IMPACT
03 MAY 2000
B00020



Crashlab
THE SAFE REGION

Crashlab
THE SAFE REGION
RUBBER TOUGH
80KPH - REAR IMPACT
03 MAY 2000
B00020

Crashlab
THE SAFE REGION
RUBBER TOUGH
80KPH - REAR IMPACT
03 MAY 2000
B00020



WHY?

***Since the introduction of the
TMA in the late 1970's...***

***Over 50,000 Units are in use
Thousands of lives have been saved***

***Mandatory in many states and
countries for a variety of applications***

Truck Mounted Attenuators (TMAs)...

Crash cushion attached to back of work vehicle

Reduce damage to impacting and protective vehicle

Improve protective vehicle effectiveness



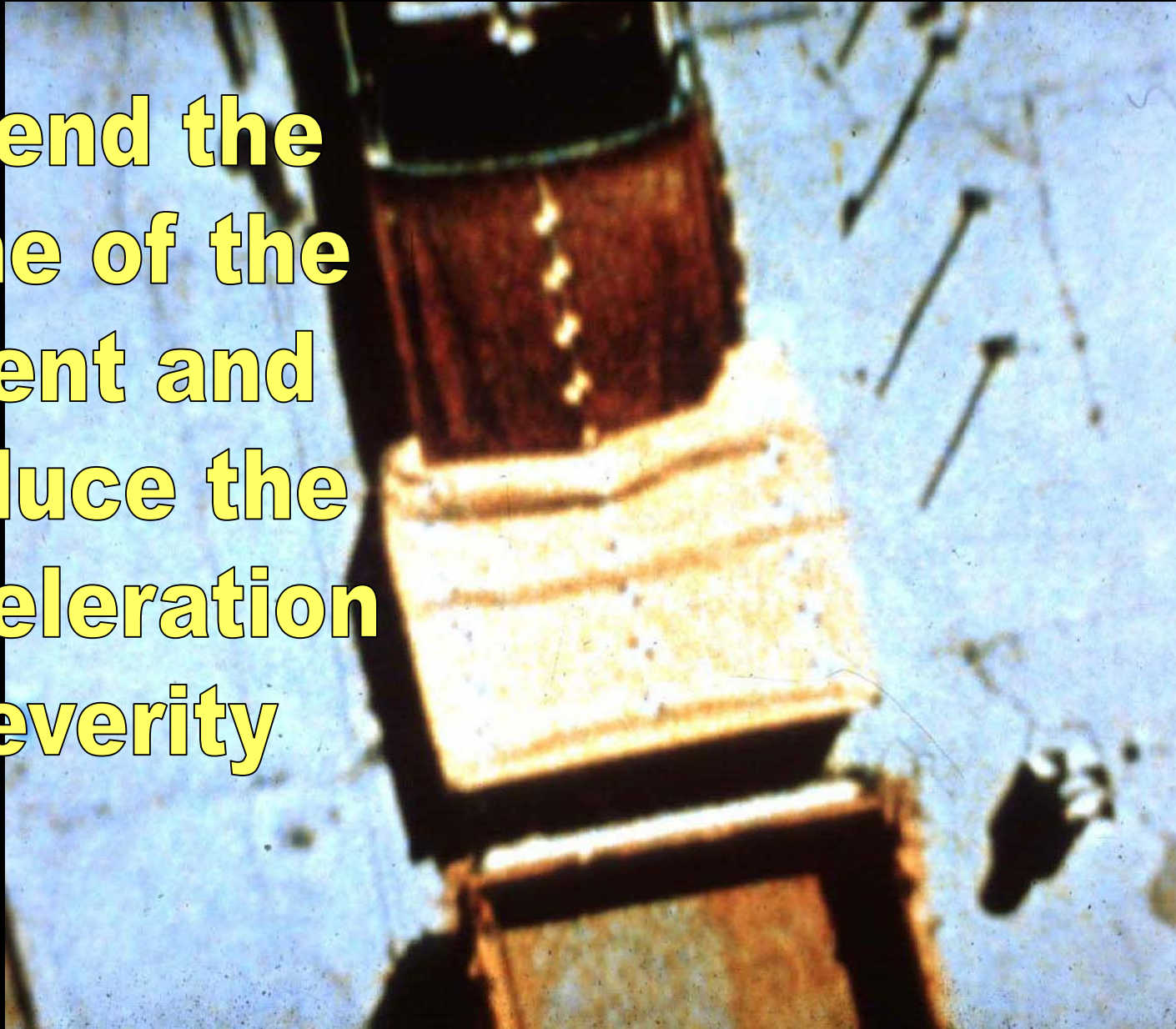
Truck Mounted Attenuators (TMAs)...

***Same energy absorbing principles
as stationary crash cushions
Evenly and gradually dissipate
kinetic energy of impact
Prevent impacting vehicle from
underriding truck***

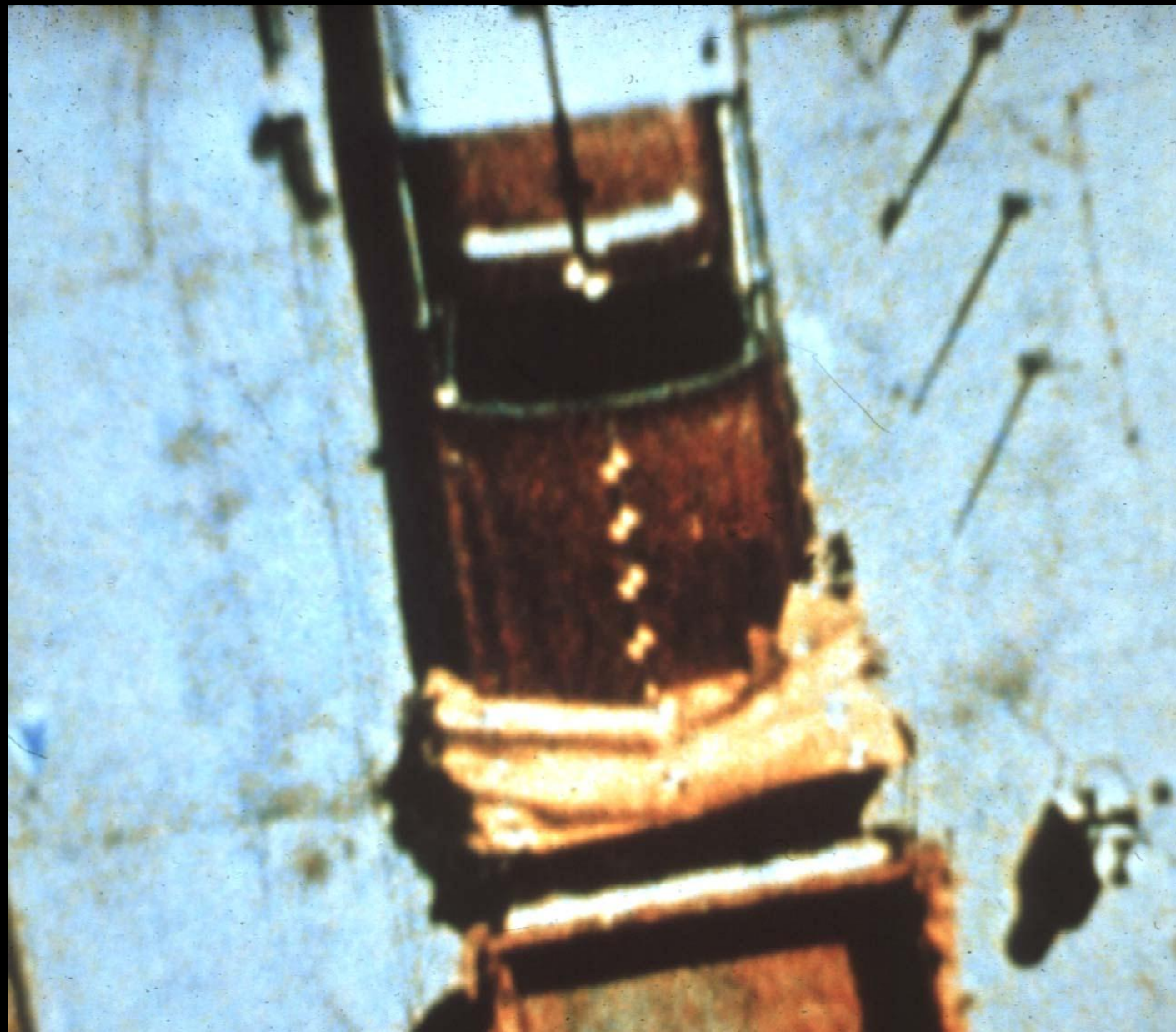


TMAS

**Extend the
Time of the
Event and
Reduce the
Deceleration
Severity**



TMAS









TMAS PROTECT



THE MOTORIST



THE TRUCK DRIVER

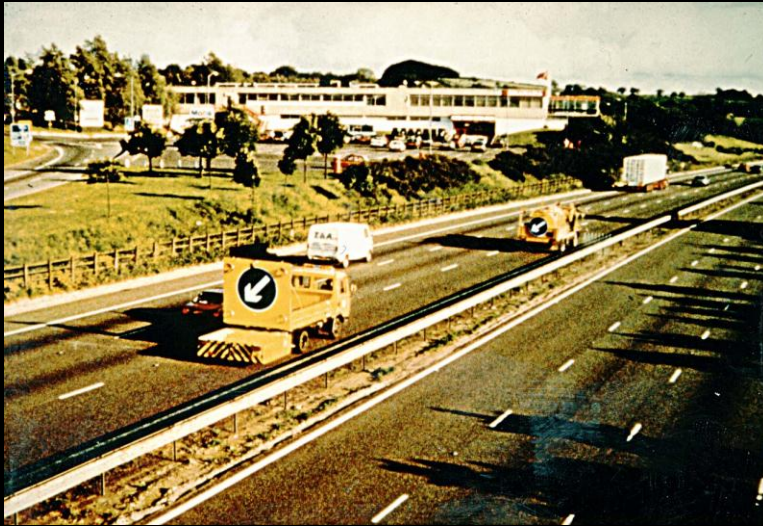


THE TRUCK

TMA Applications

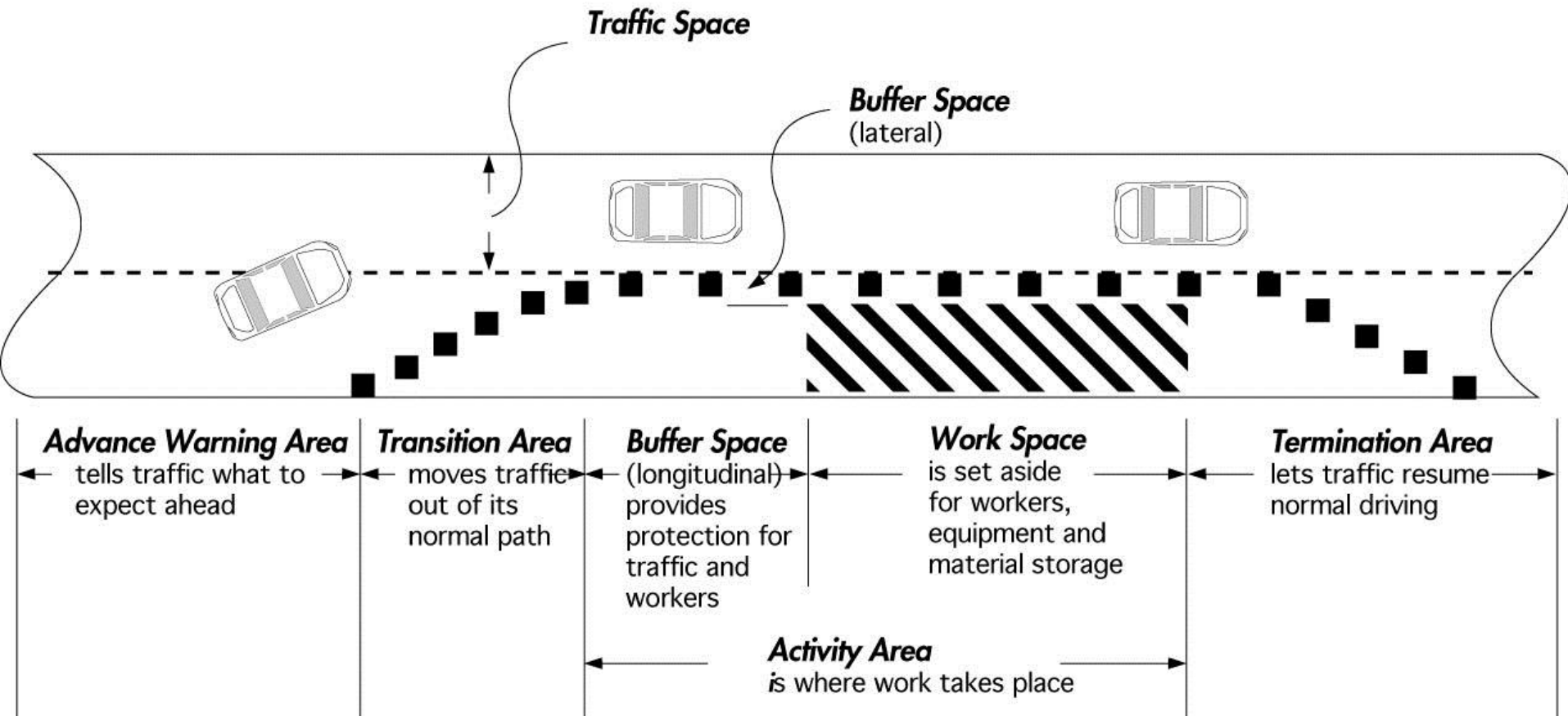


TMA_s ARE USED FOR A VARIETY OF APPLICATIONS AROUND THE WORLD



over 50,000 currently in use

Work Zone Elements



Protective Vehicles

Used to shield workers and equipment in work area



Protective Vehicles

When these vehicles are used in a stationary operation, they are called

Barrier Vehicles



Stationary Work Area
Outside Lane Closure

Short duration
project (< 1 hour)

Work Space

Intervening Space

Barrier Vehicle
with Attenuator



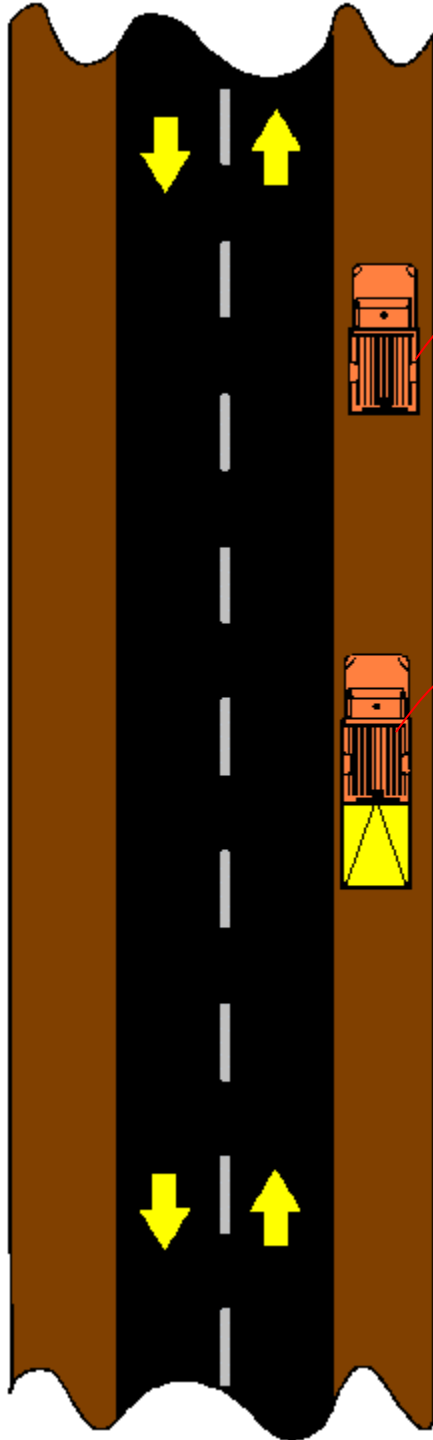


Protective Vehicles

*When these vehicles are used in a mobile operation,
they are called*

Shadow Vehicles





Mobile Operation
On Shoulder

Work Vehicle

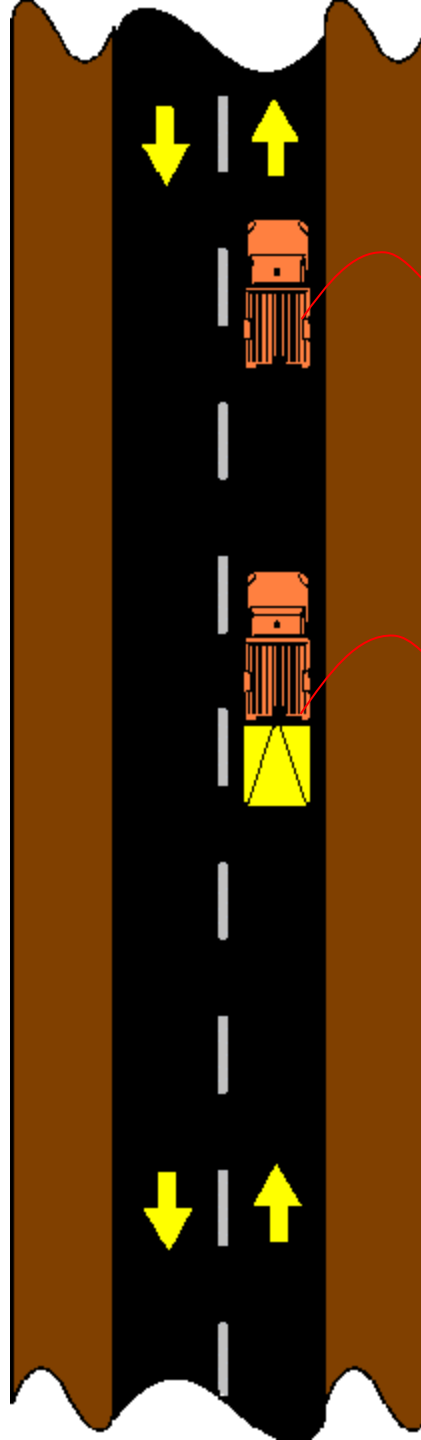
Shadow Vehicle
with Attenuator



Mobile Operation On Two Lane Road

Work Vehicle

Shadow Vehicle
with Attenuator





WOLTERS

ROAD-SECURITY-EQUIPMENT
H.V. WOLTERS

Postbus 10
8207 AB 't Hart (Zwolle)
☎ 091-534206 (091)

Regardless of the type of truck or the application, work zone workers should always take ROLLAHEAD into consideration.



So what is ROLLAHEAD ?

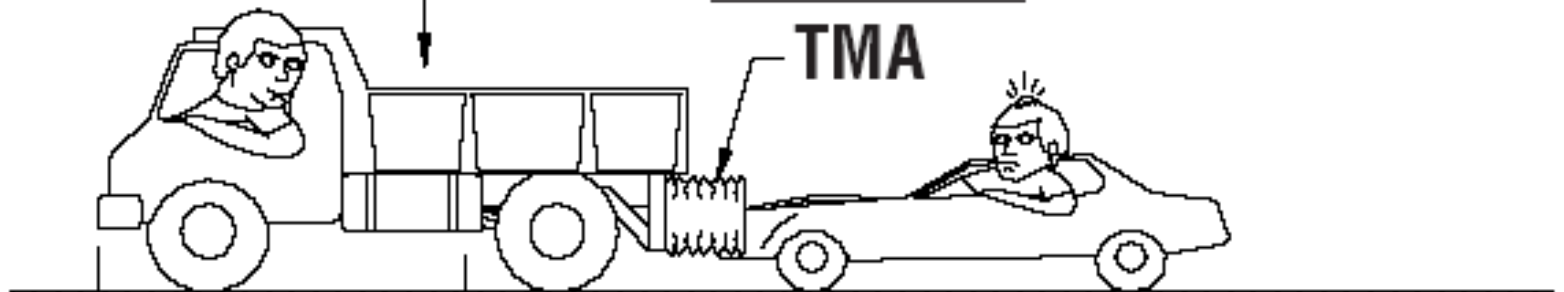




SHADOW VEHICLE

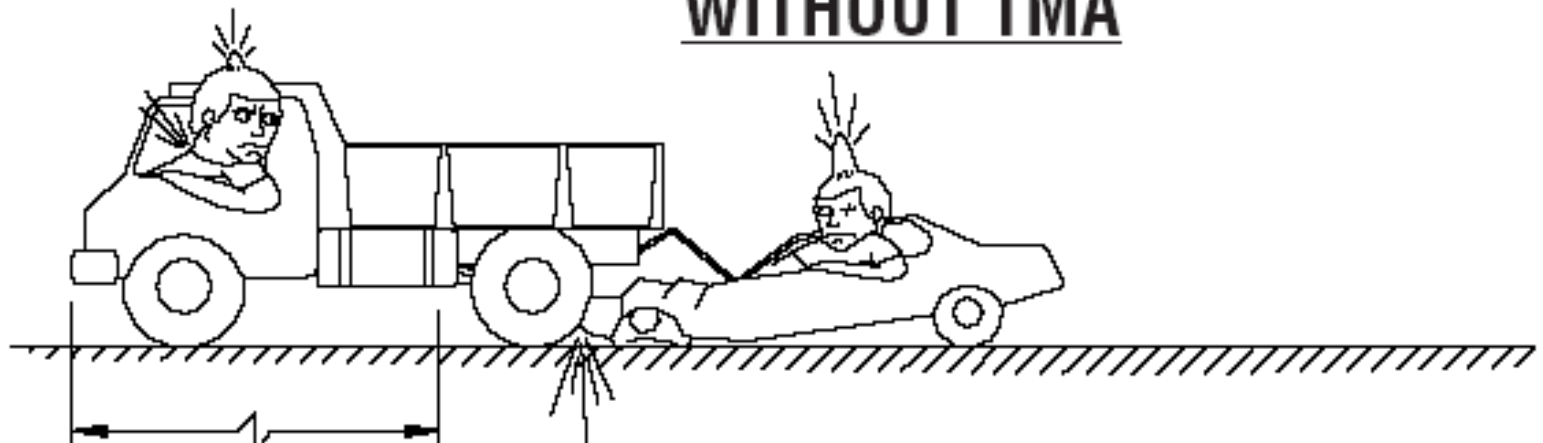
WITH TMA

TMA



SKID DISTANCE

WITHOUT TMA



SAME

SKID DISTANCE

TMA's do NOT affect rollahead

Roll-Ahead Distance Factors

**NOTE: TMA DOES NOT AFFECT
ROLLAHEAD DISTANCE**



Roll-Ahead Distance Factors

**NOTE: TMA DOES NOT AFFECT
ROLLAHEAD DISTANCE**

**BUT THESE
FACTORS DO**

*Angle of impact
Vehicle weight & speed
Pavement conditions
Brake engagement*



Roll-Ahead Distances for Shadow Vehicles - Metric

Weight of Shadow Vehicle (moving)	Prevailing speed (km/h)	Weight of Impacting Vehicle to be Contained*			
		2,040 kg	4,536 kg	6,804 kg	10,886 kg
4,536 kg	96-105	30 m	53 m	69 m	84 m
	80-88	30 m	46 m	53 m	60 m
	72	23 m	36 m	38 m	46 m
6,804 kg	96-105	23 m	46 m	53 m	69 m
	80-88	23 m	38 m	46 m	53 m
	72	15 m	30 m	30 m	30 m
10,886 kg	96 -105	23 m	30 m	46 m	53 m
	80 -88	15 m	23 m	30 m	46 m
	72	15 m	23 m	23 m	30 m

Note: Distances are appropriate for shadow vehicles speeds up to 25 km/h

***Weights of typical vehicles:**

Mid-size automobile — 2,250 lbs

Full-size automobile — 3,500 lbs

Loaded 3/4-ton pickup truck — 6,000 lbs

Loaded 1-ton cargo truck — 10,000 lbs

Loaded 4-yard dump truck — 24,000 lbs

Source Note: Humphrey/Sullivan Report

Roll-Ahead Distances for Barrier Vehicles - Metric

Weight of Barrier Vehicle (stationery)	Prevailing speed (km/h)	Weight of Impacting Vehicle to be Contained*			
		2,040 kg	4,536 kg	6,804 kg	10,886 kg
4,536 kg	96-105	15 m	30 m	46 m	60 m
	80-88	8 m	23 m	30 m	46 m
	72	8 m	15 m	23 m	30 m
6,804 kg	96-105	8 m	23 m	30 m	46 m
	80-88	8 m	15 m	23 m	30 m
	72	8 m	8 m	15 m	23 m
10,886 kg	96-105	8 m	15 m	23 m	30 m
	80-88	8 m	8 m	15 m	23 m
	72	8 m	8 m	8 m	15 m

****Weights of typical vehicles:***

Mid-size automobile — 1,020 kg

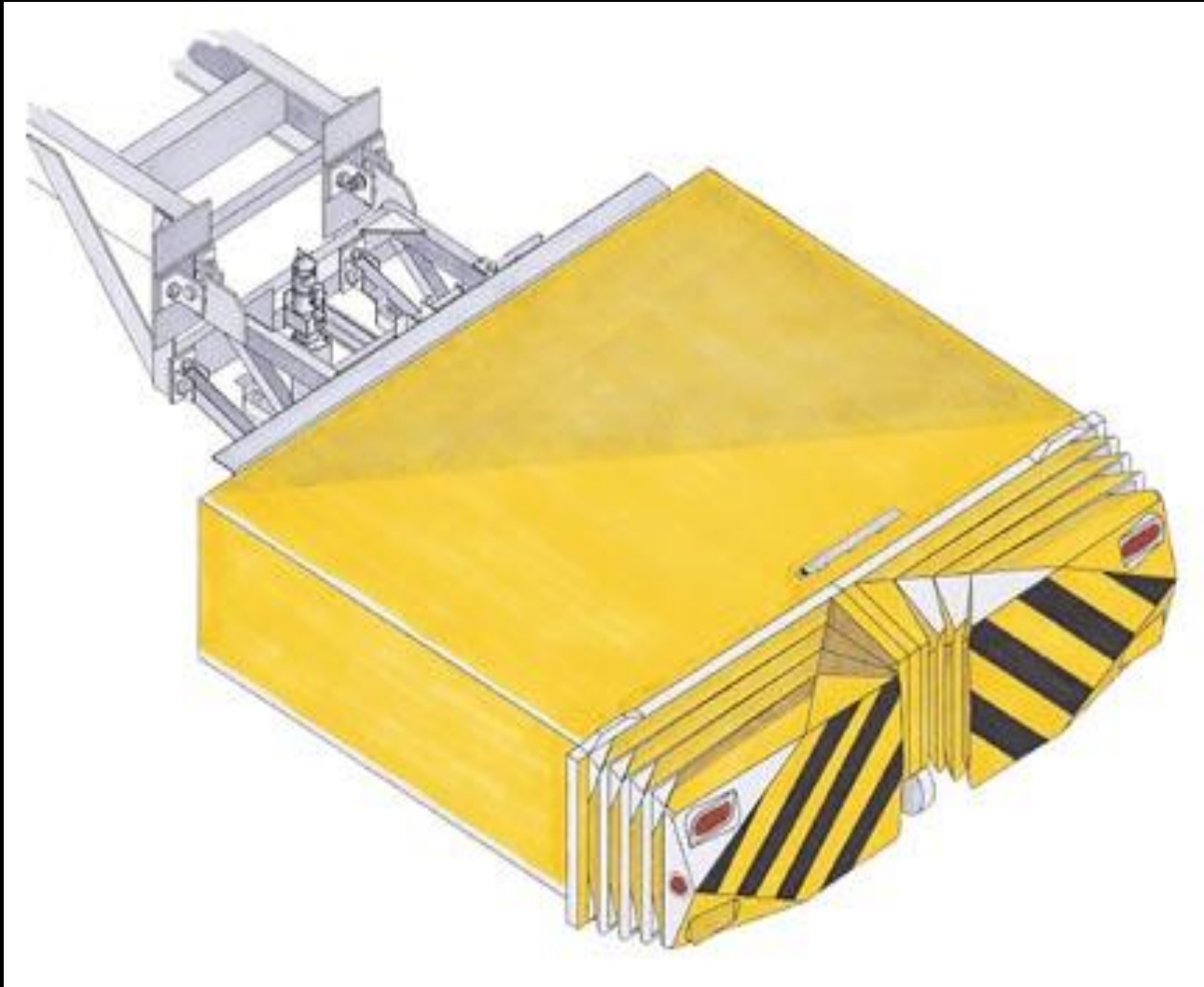
Full-size automobile — 1,500 kg

Loaded 3/4-ton pickup truck — 2,750 kg

Loaded 1-ton cargo truck — 4,500 kg

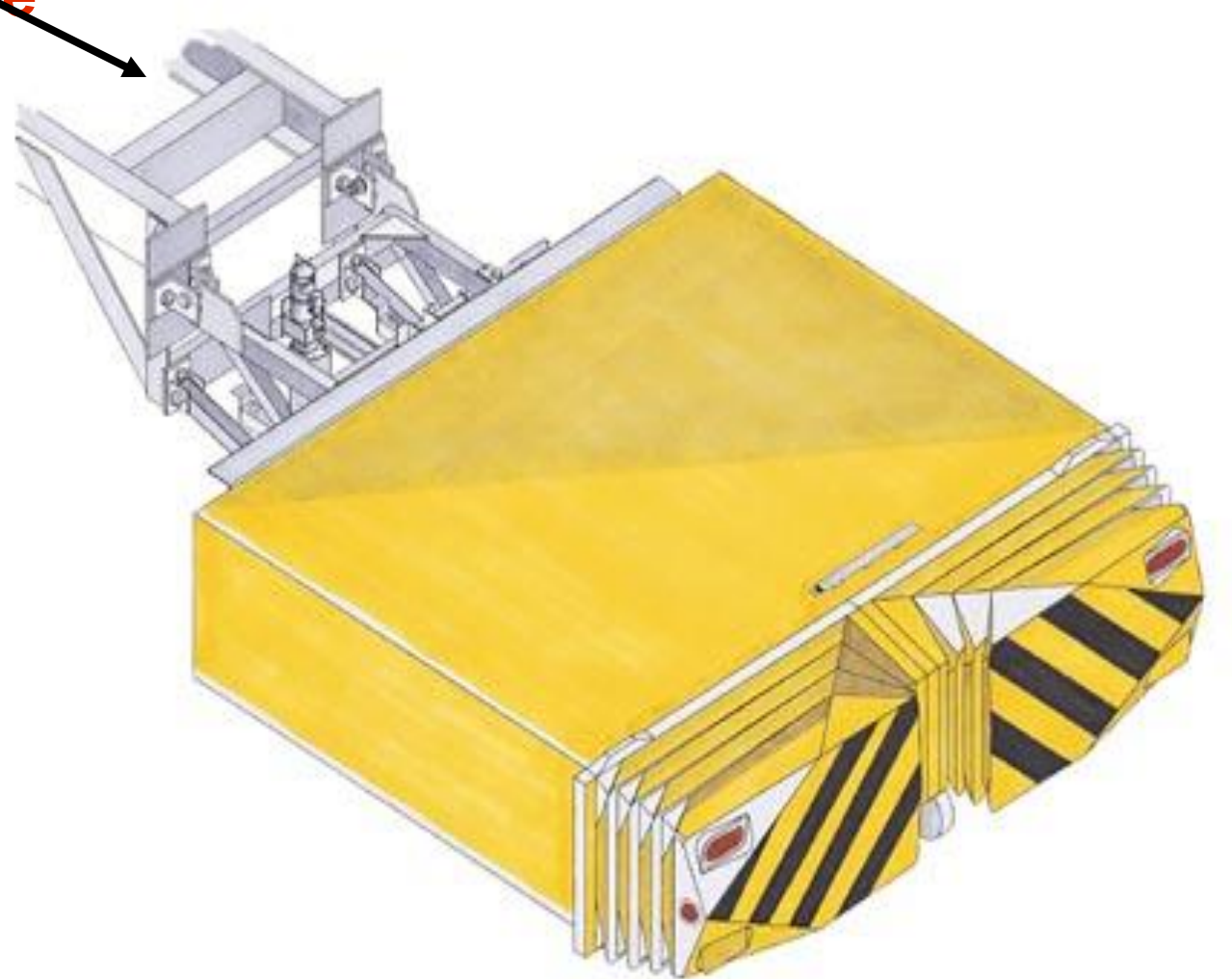
Loaded 4-yard dump truck — 11,000 kg

TMA DESIGN 101



TYPICAL TMA COMPONENTS

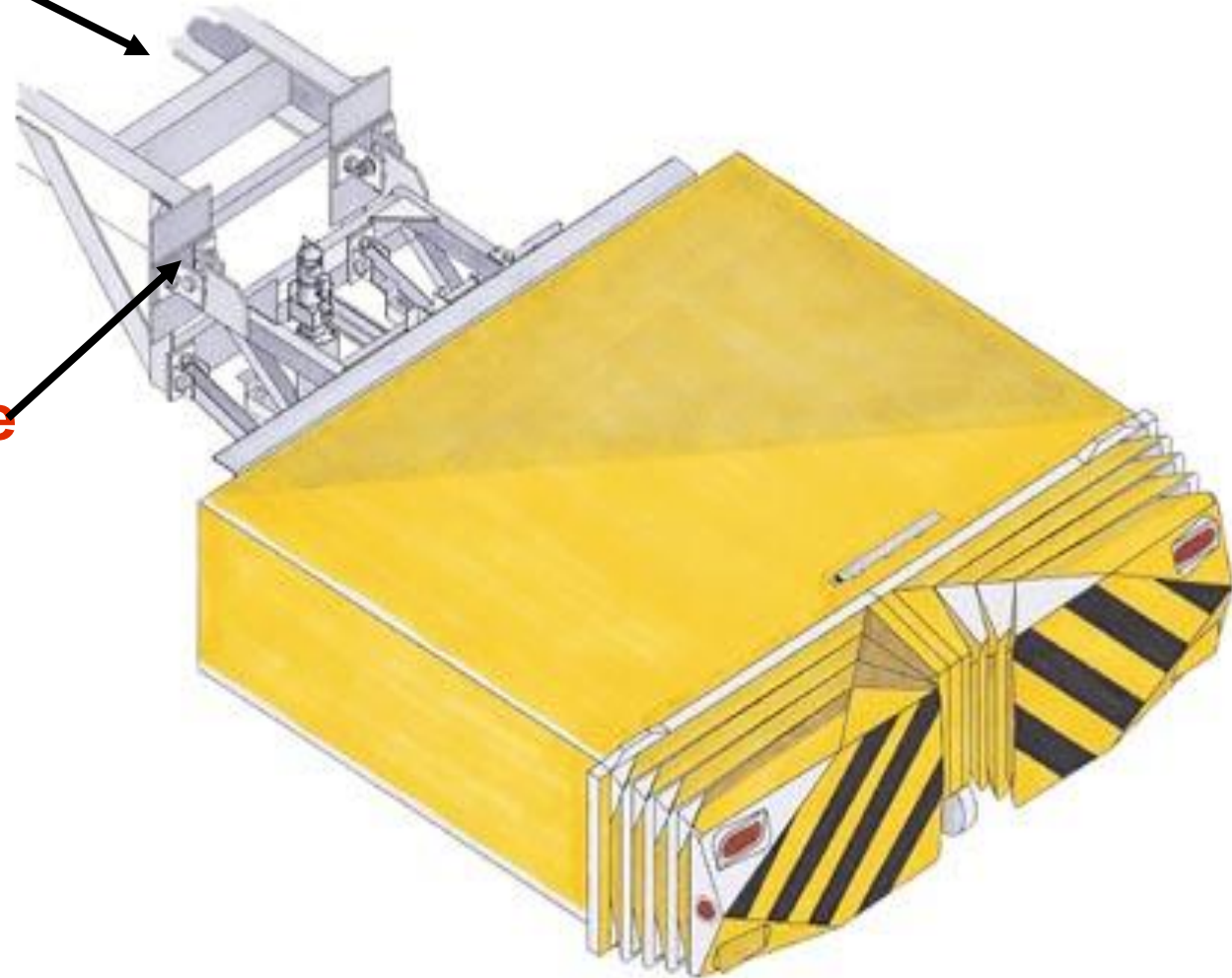
Underride



TYPICAL TMA COMPONENTS

Underride

Support
structure

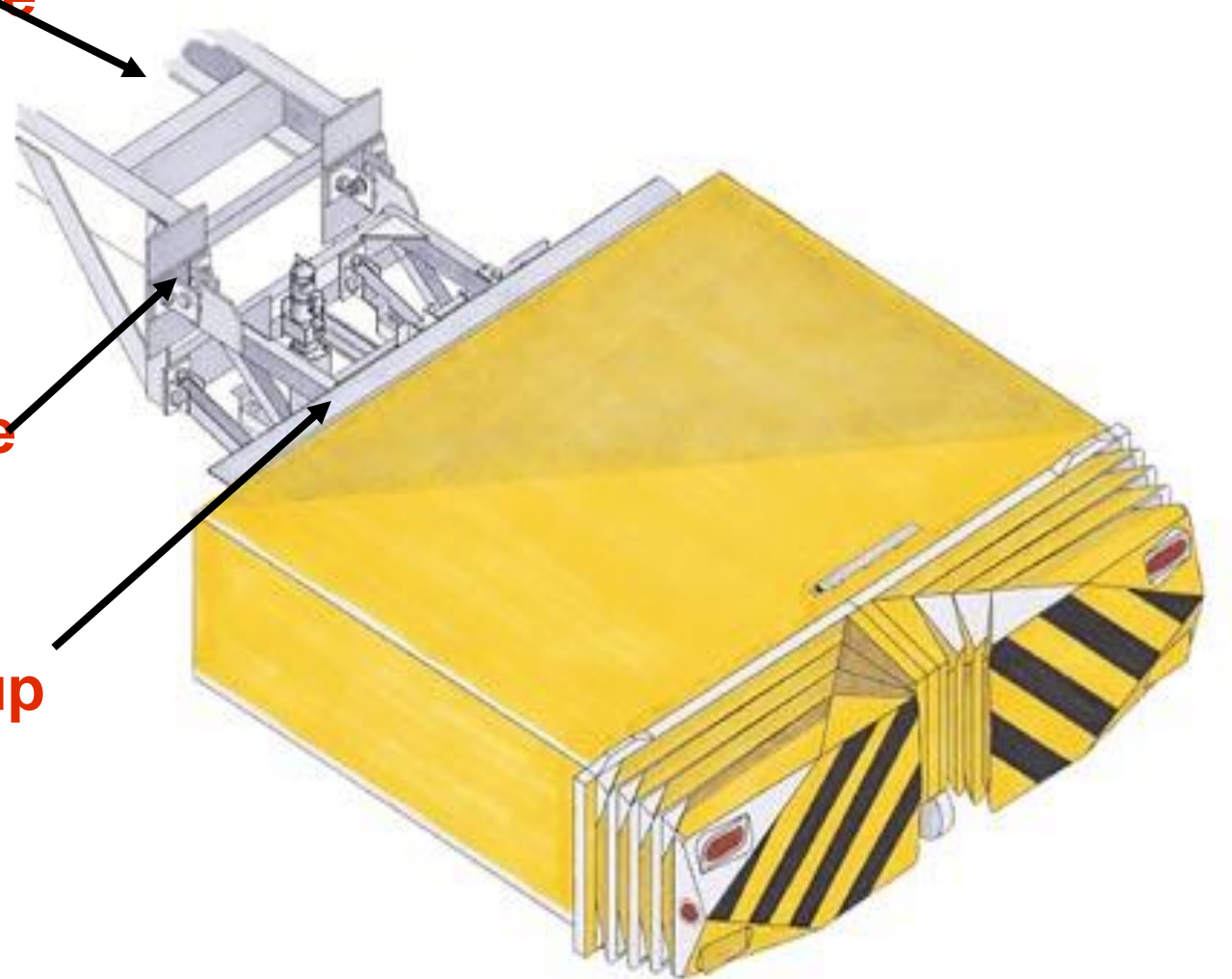


TYPICAL TMA COMPONENTS

Underride

Support
structure

Backup



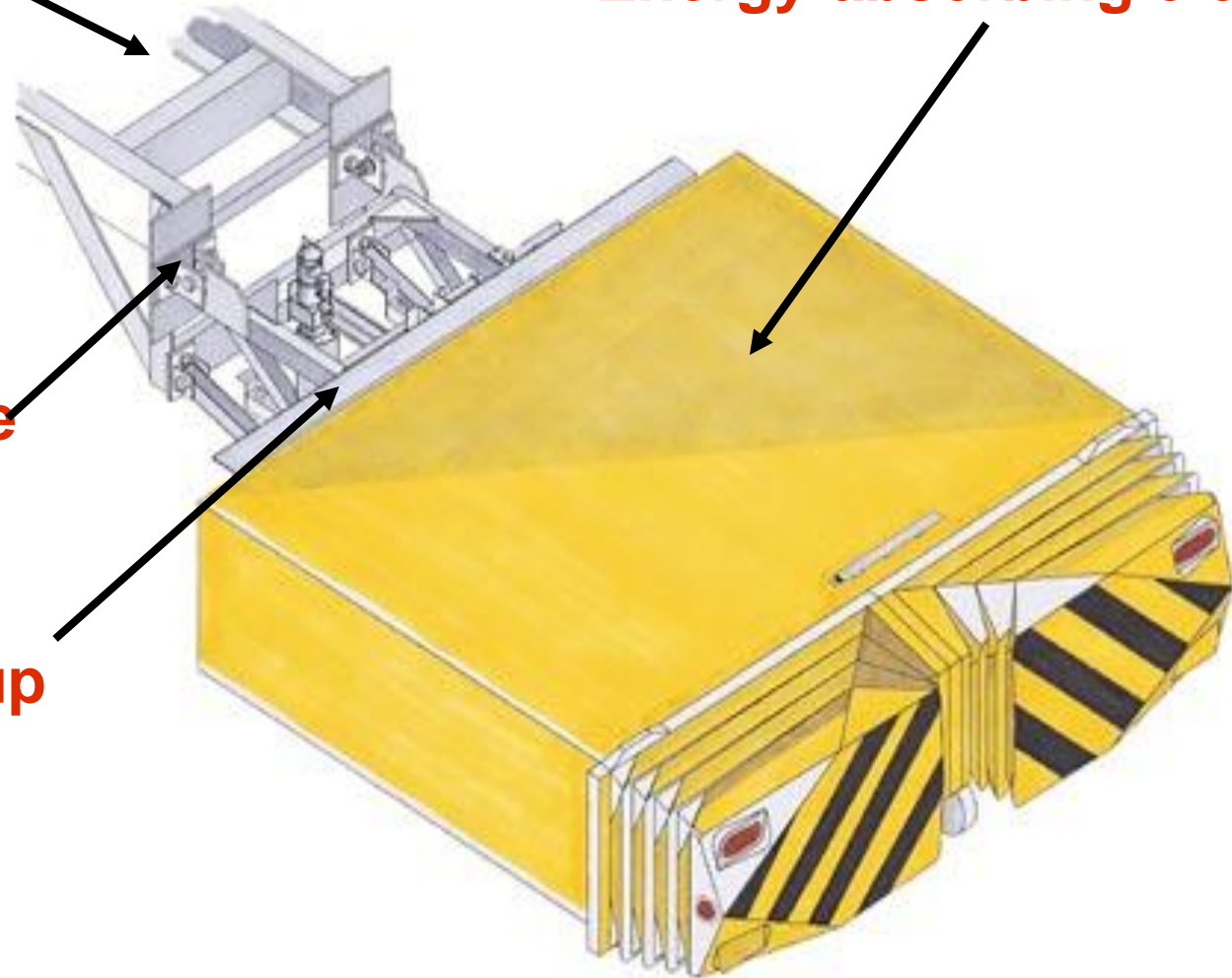
TYPICAL TMA COMPONENTS

Underride

Energy-absorbing element

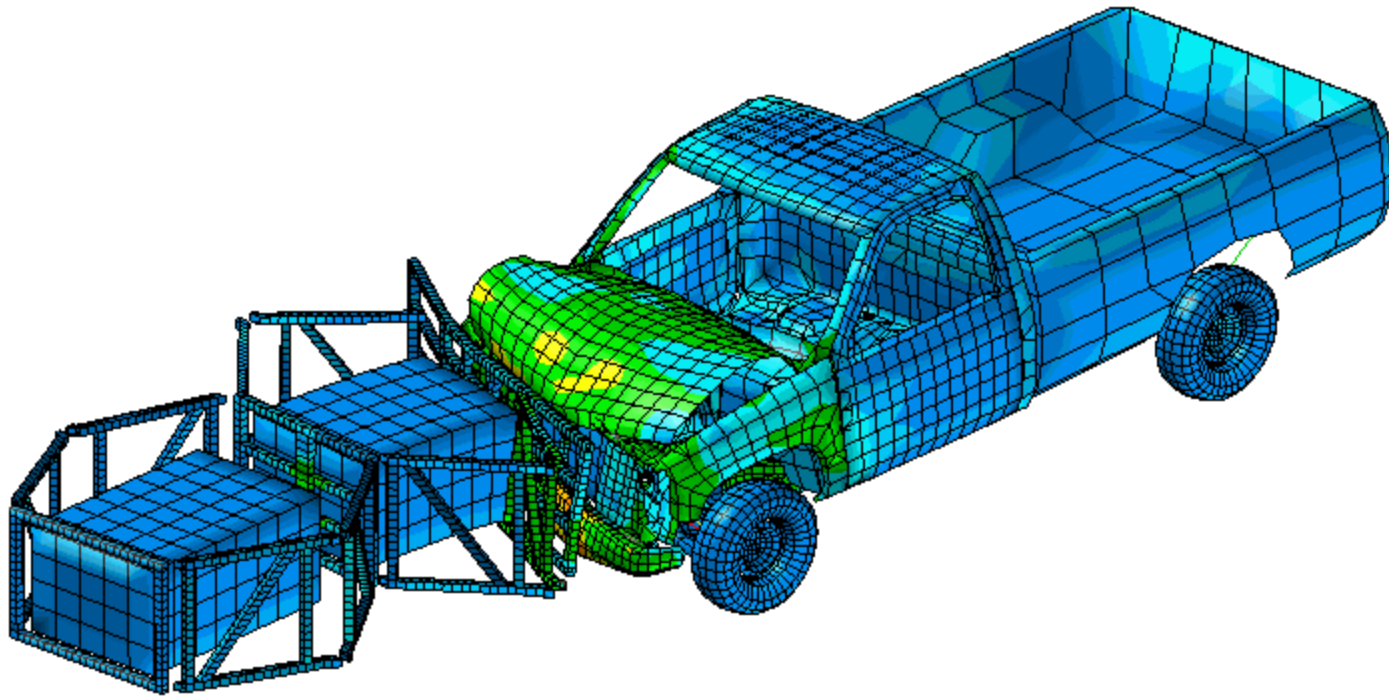
Support
structure

Backup



ANY QUESTIONS?





TMA TESTING

TMA Testing



***NEHRP 350
MASH
UK "LMCC" TESTS
EN 1317***

***TMA
Testing***



NEHRP 350

MASH

UK "LMCC" TESTS

EN 1317

NCHRP 350 TMA Tests

Uses same Occupant Risk criteria

NCHRP 350 TMA Tests

Uses same Occupant Risk criteria

***Tests are run at 70 km/h (TL-2)
or 100 km/h (TL-3)***

NCHRP 350 TMA Tests

Uses same Occupant Risk criteria

Tests are run at 70 km/h (TL-2)

or 100 km/h (TL-3)

Protective Test Vehicle must weigh

19,842 lbs (9,000 kg) +/- 5%



Crashlab

Crashlab
WILDER TOLLE
WIDE - TRUCK & CAR
05 MAY 2000
B00021

NCHRP 350 TMA Tests

Uses same Occupant Risk criteria

Tests are run at 70 km/h (TL-2)

or 100 km/h (TL-3)

Protective Test Vehicle must weigh

19,842 lbs (9,000 kg) +/- 5%

Two mandatory tests (50 & 51)

TESTS 50 & 51

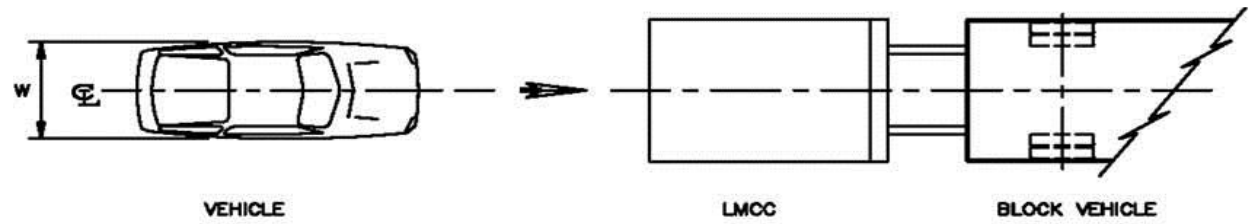


Figure 2-1(a). Head-on Centre Impact

U-2 (U-2) = 400 kg
U-3 (U-3) = 2000 kg

NCHRP 350 TEST MATRIX [TMA'S]

U-2 (U-2) = 400 kg
U-3 (U-3) = 2000 kg

NCHRP 350

Test 50

820 kg vehicle-head on
Protective vehicle up
against concrete wall

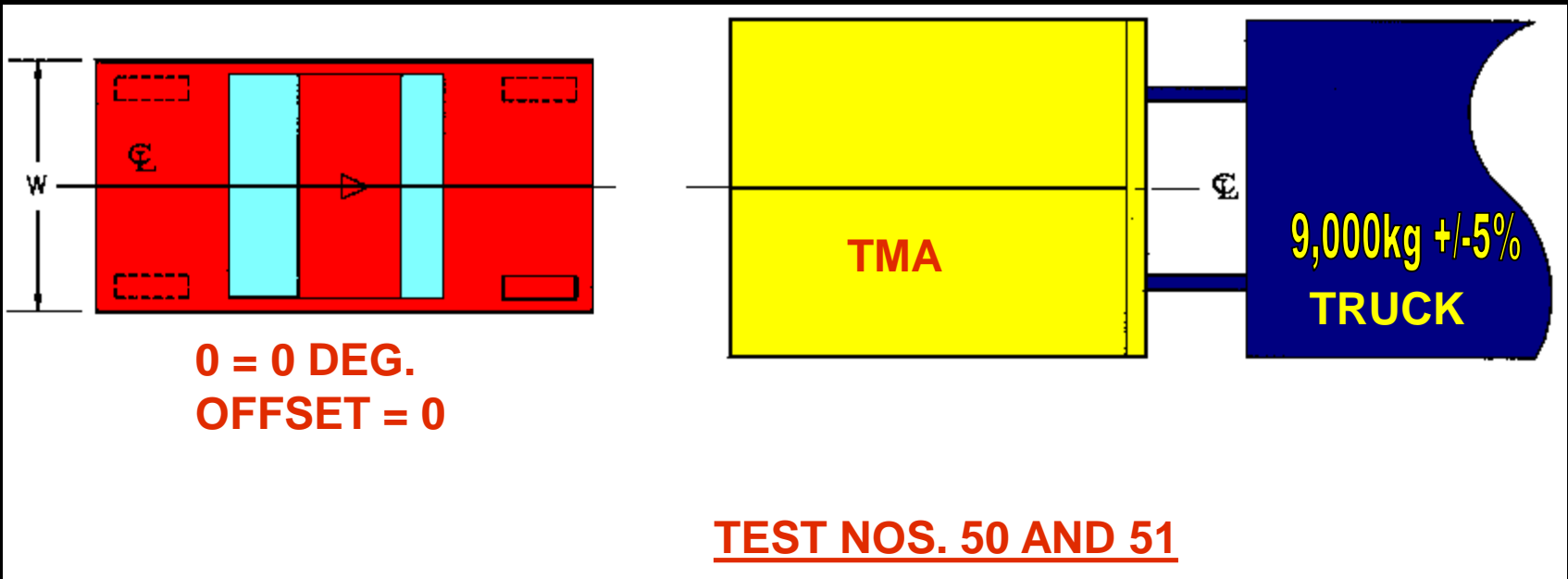


Test 51

2000 kg pick up truck-
head on



NCHRP 350 TMA Tests



Note: TMA vehicle is up against a concrete wall during light car test

Test simulates impacts into very large vehicles



Small car impact is the worst case scenario



NCHRP 350, TL-2 Testing

Test 2-50

(820 kg, 70 km/h, 0 degrees, Ctr.)



NCHRP 350, TL-2 Testing

Test 2-51

(2000 kg, 70 km/h, 0 degrees, Ctr.)



NCHRP 350 TMA Tests

Uses same Occupant Risk criteria

Tests are run at 70 km/h (TL-2)

or 100 km/h (TL-3)

Protective Test Vehicle must weigh

19,842 lbs (9,000 kg) +/- 5%

Two mandatory tests (50 & 51)

Tests 52 & 53 are optional

TESTS 50 & 51

TEST 52
OPTIONAL

TEST 53
OPTIONAL

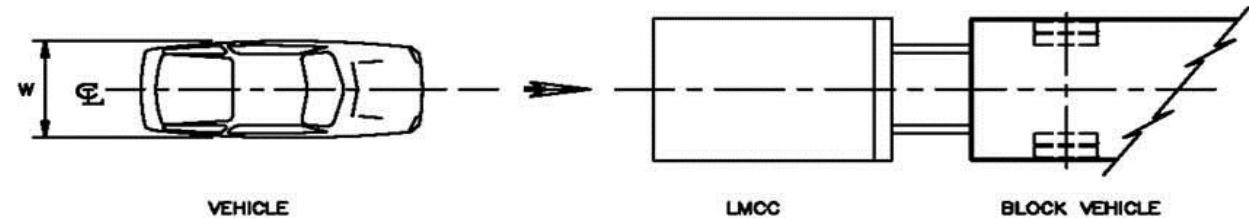


Figure 2-1(a). Head-on Centre Impact

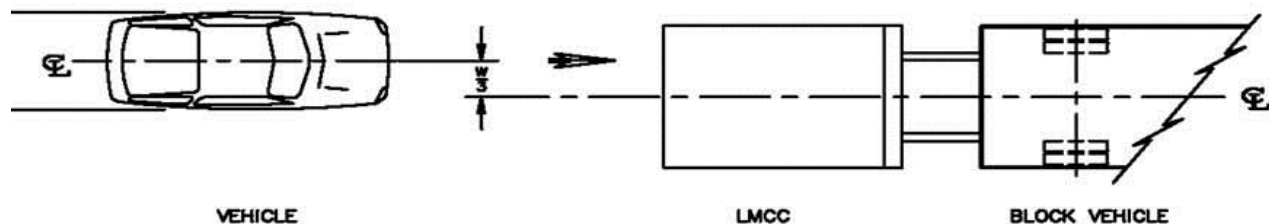


Figure 2-1(b). Head-on, $\frac{1}{3}$ Vehicle Offset

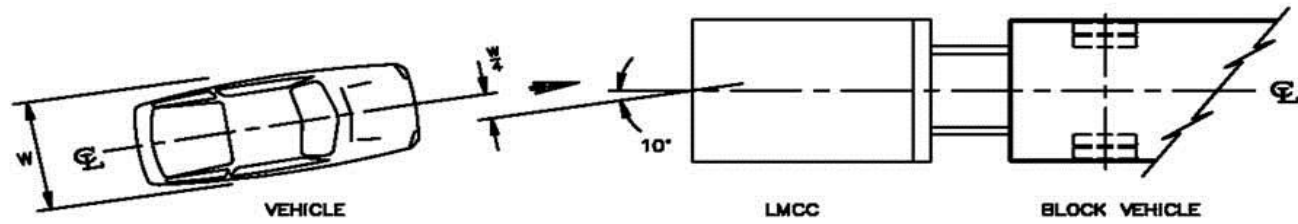


Figure 2-1(c). Nose $\frac{1}{4}$ Offset, at 10°

2-4 TIR 1000 = 400 kg
2-5 TIR 1000 = 400 kg

NCHRP 350 TEST MATRIX [TMA'S]

→ = 4000
→ = 2000

NCHRP 350



Test 52 -Optional



Test 53-Optional

ANY QUESTIONS?



TMA Testing



NEHRP 350

MASH

UK "LMCC" TESTS

EN 1317

MASH TMA Tests

***Will use same tests as NCHRP
350 plus 1500 kg test for staged
TMA Systems***

MASH TMA Tests

***Will use same tests as NCHRP
350 plus 1500 kg test for staged
TMA Systems***

***Tests are run at 70 km/h (TL-2)
or 100 km/h (TL-3)***

MASH TMA Tests

***Will use same tests as NCHRP
350 plus 1500 kg test for staged
TMA Systems***

***Tests are run at 70 km/h (TL-2)
or 100 km/h (TL-3)***

All tests are mandatory

MASH TMA Tests

***Manufacturer will decide weight
for heaviest and lightest host
truck for Test 50, 51 and 52***

2-4 TIR 1000 = 400 kg
2-3 TIR 1000 = 200 kg

MASH

→ = 4000
→ = 2000



Test 50



Test 52



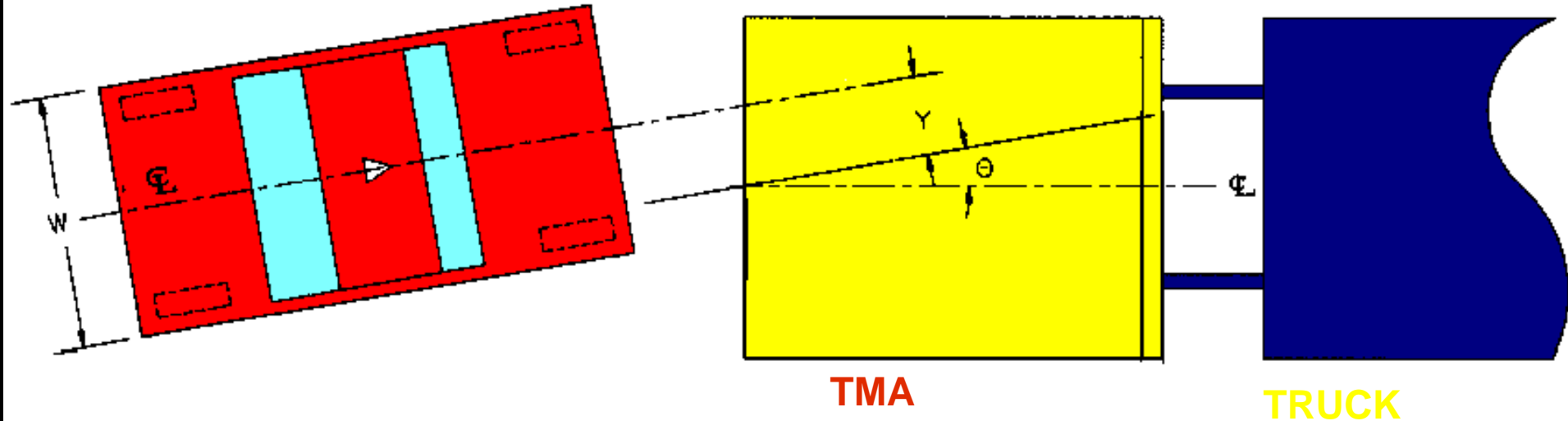
Test 51

MASH TMA Tests

***Manufacturer will decide weight
for heaviest and lightest host
truck for Tests 50, 51 and 52***

***Test 53 will be run with lightest
weight host vehicle***

MASH TMA Test



$\Theta = 10 \text{ DEG.}$
 $Y = \text{OFFSET} = W/4$

TEST NO. 53

Run with lightest weight host vehicle

ANY QUESTIONS?



TMA Testing



***NEHRP 350
MASH***

UK "LMCC" TESTS

EN-1317

UK "LMCE" Tests

***Protective Test Vehicle must weigh minimum
10,000 kg (22,500 lbs)***

UK "LMCC" Tests

Test Level 2 tests required:

2-50.UK 900C 80km/h head-on, centre

2-51.UK 1,500C 80 km/h head-on, centre

2-52.UK 1,500C 80 km/h head-on, 1/3 vehicle offset

2-53.UK 1,500C 80 km/h nose $\frac{1}{4}$ offset, at 10o

UK "LMCC" Tests

Test Level 2 tests required:

2-50.UK 900C 80km/h head-on, centre

2-51.UK 1,500C 80 km/h head-on, centre

2-52.UK 1,500C 80 km/h head-on, 1/3 vehicle offset

2-53.UK 1,500C 80 km/h nose 1/4 offset, at 10o

Or:

Complete ALL NCHRP 350 Tests at 70 km/h (TL-2)

PLUS

2-51.UK 1,500C 80 km/h head-on, centre

UK "LMC" Tests

Test Level 3 tests required:

2-50.UK 900C 100 km/h head-on, centre

2-51.UK 1,500C 110 km/h head-on, centre

2-52.UK 1,500C 110 km/h head-on, 1/3 vehicle offset

2-53.UK 1,500C 110 km/h nose 1/4 offset, at 10o

Or:

Complete ALL NCHRP 350 Tests at 100 km/h (TL-3)

PLUS

2-51.UK 1,500C 110 km/h head-on, centre

UK "LMCE" Tests

Uses NCHRP 350 Occupant Risk Criteria

ANY QUESTIONS?



TMA Testing



***NEHRP 350
MASH
UK "LMCC" TESTS
EN 1317***

EN 1317 TMA Tests

Criteria is still in development.

***Plan is to have criteria in place by
end of 2012***

ANY QUESTIONS?



NON CRASH TMA Tests

- **Corrosion Test (Salt Spray)**



NON CRASH TMA Tests

- **Corrosion Test (Salt Spray)**
- **Moisture Test**



NON CRASH TMA Tests

- **Corrosion Test (Salt Spray)**
- **Moisture Test**
- **Vibration Test (40 hours up/40 hours down)**





NON CRASH TMA Tests

- **Corrosion Test (Salt Spray)**
- **Moisture Test**
- **Vibration Test (40 hours up/40 hours down)**
- **Field Testing (Durability)**

Typical TMA in-field testing

Ballast



ANY QUESTIONS?





This will be
finished in
about five
more
minutes...

A close-up photograph of a human hand with the palm facing the viewer. The five fingers are spread apart, showing the skin texture and creases. The lighting is warm and slightly dim, creating soft shadows. The background is a solid, dark brown color.

Well, maybe
six!

A variety of TMAs are available today





A variety of TMAs are available today









MANY OF THE NEW TMA DESIGNS ARE TRAILER MOUNTED TMAS







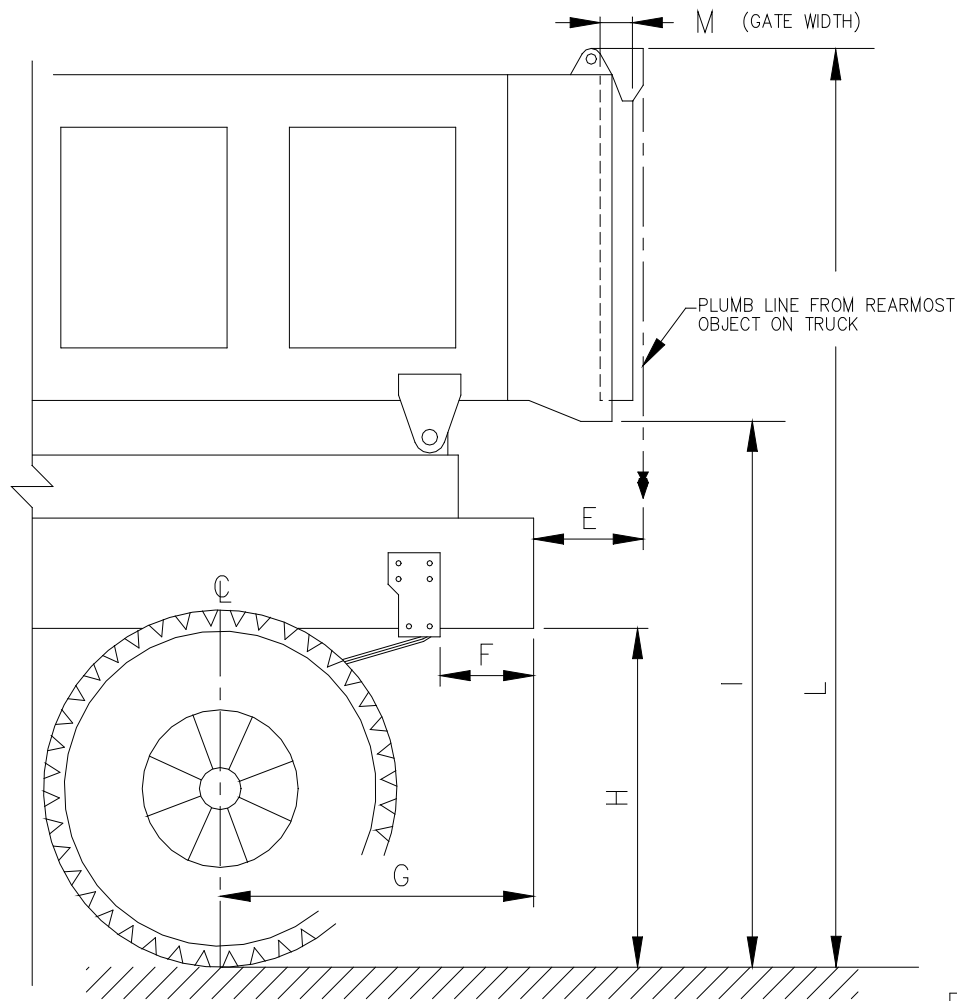


HOW DOES A
CUSTOMER KNOW IF
A TMA WILL
WORK ON HIS TRUCK?

Worksheet for U-MAD TMA

DESCRIBE MODEL/STYLE/TYPE? (IF KNOWN) _____
 UNDERRIDE STYLE? (IF KNOWN) _____

COMPANY _____
 BY _____
 PHONE: _____



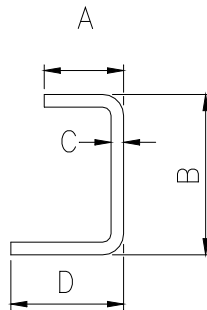
SIDE VIEW

Air Chambers, Pintle Hitches, Solid Plates,
 Frame Tapers & so forth may affect TMA
 Installation – Consider the implications

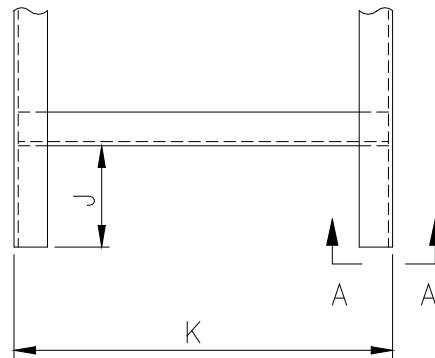
PLEASE PROVIDE:

A _____	G _____
B _____	H _____
C _____	I _____
D _____	J _____
E _____	K _____
F _____	L _____
	M _____

TRUCK MAKE _____
 TRUCK YEAR _____
 TRUCK G.V.W. _____



VIEW A-A
 (TRUCK FRAME RAIL)



TOP VIEW OF FRAME

**The weight of the host
vehicle is important**

**To get NCHRP 350 performance, a
vehicle should be 19,842 pounds
(9,000 kg) +/- 5%**



By testing the light weight car with the truck up against the wall, a TMA passing NCHRP 350 has shown that it will perform with heavier vehicles



It is possible to attach a TMA
to lighter weight vehicles



If a lighter weight truck is used, the occupant risk criteria can be improved. However, the light weight truck could affect maneuverability.



If a lighter weight truck is used, the occupant risk criteria can be improved. However, the light weight truck could affect maneuverability.



If a lighter weight truck is used, the occupant risk criteria can be improved. However, the light weight truck could affect maneuverability.



ANY QUESTIONS?





Together we can
save millions
of lives.



**DECADE OF ACTION FOR
ROAD SAFETY 2011-2020**

www.decadeofaction.org



WEAR. BELIEVE. ACT.

DECADE OF ACTION FOR ROAD SAFETY 2011-2020



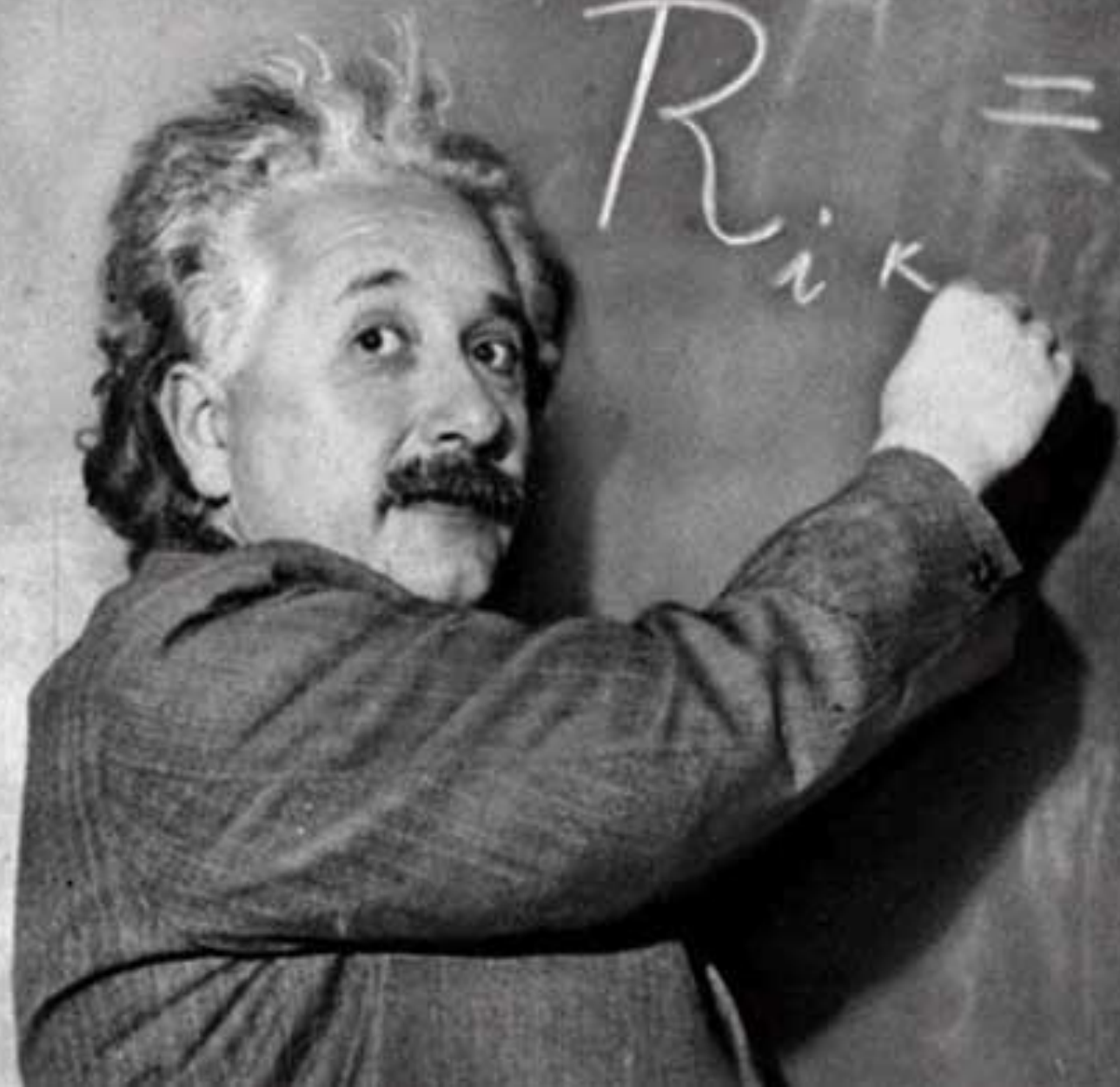
ENSURING THE DECADE  ACTION

UN Decade of Action for Road Safety 2011-2020



 **MAKE ROADS SAFE**

The Campaign for Global Road Safety



$$R_{ik} = 0$$

*Insanity is doing the same thing over and over again
and expecting different results.*
- Albert Einstein (attributed)



A black and white photograph of Albert Einstein, looking over his shoulder with a surprised expression while pointing his right hand at a chalkboard. The chalkboard has some faint, handwritten letters, including a large 'R' and a 'T'. A large, orange-to-yellow gradient speech bubble is superimposed on the right side of the image, containing the text 'WHAT ARE YOU WAITING FOR?'.

**WHAT ARE YOU
WAITING FOR?**

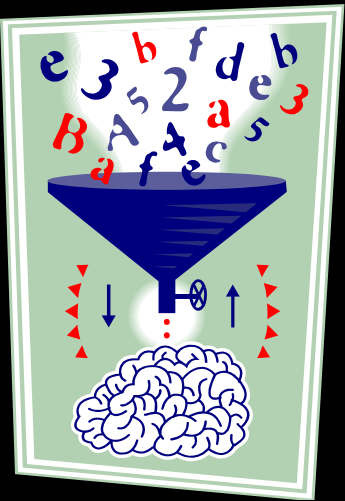
KNOWLEDGE

plus

PRUDENCE

equals


WISDOM



**THE PEOPLE DRINKING WATER
FROM THE WELL SHOULD ALWAYS
REMEMBER TO THANK THE
PEOPLE WHO DUG THE WELL**



CHINESE PROVERB

A person is silhouetted against a vibrant sunset sky, holding a surfboard. The person stands on a sandy beach where the ocean waves are gently washing in. The sky is filled with dramatic, colorful clouds in shades of orange, red, and pink, with the sun low on the horizon. The water reflects the intense colors of the sky.

**When you know what you want, and you want
it badly enough, you'll find a way to get it.**

Jim Rohn

IF IT IS
IMPORTANT
TO YOU, YOU
WILL FIND A
WAY.

*If it's not, you
will find an
excuse.*

FIND
AWAY

PACTIMO





IRF SAFER ROADS BY DESIGN®



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ADMINISTRATION AND TRAFFIC
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XXXVII
REUNIÓN DEL
ASFALTO



COMPLEJO FERIAI CÓRDOBA - CITY OF CÓRDOBA- ARGENTINA



TRANSPORT CHALLENGES FACING GROWTH

